



**Nine Motorboats and How to Build Them: A Book  
of Complete Building Plans and Instruction,  
Which Contains All Necessary Information for the  
Amateur Who Wants to Build His Own Boat  
(Classic Reprint)**

*Motor Boat Publishing Company*

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Pop-G un AT wenty-F oot Runabout DESIGNED BY C. G. DAVIS THIS little runabout, named Pop-G un by one who saw a model of her, is a 20-footer of such simple construction that anyone can undertake her construction with certainty of success that is, anyone who knows enough of the use of tools to build a box. All that is needed is a knowledge of how to use a saw, how to plane the edge of a board straight, and how to nail lumber together. There are very few curved cuts to be made, and nearly every cut is along a straight line that may be snapped with a chalk-line or drawn with a straight edge. In fact, the designing of a boat like this is the hardest part, and that is done. Simplicity in every feature has, of course, been the leading object in designing Pop-G un, but simplicity is quite possible in a very good little runabout, and PopG un will prove a handy, serviceable, sturdy boat that will carry several people easily, and travel along at about eight miles an hour with a 3-hp. mot6r. The construction of a round-bottomed boat requires considerable skill other than that necessary to use the tools. The shaping of each frame and plank is quite an art; but in this boat the construction is so simple that anyone should succeed in producing a good boat. We will take each piece of wood in turn and tell you just how to shape it. First come the three patterns, or molds, that give you the desired shape. These are shown clearly and with all the necessary dimensions marked on them for reproducing them full size. A large sheet of brown wrapping paper will do if a clean board floor is not available to draw them on. Take the shape of the middle mold, No. 2, for example. Draw a straight line horizontally across the paper or floor and with a large, steel carpenters square draw a center line, which we show here dotted at right angles to it. Each side of this center line measure off

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**Christopher Kennedy:**

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